

### GDLS FAI Guidebook | Revision D

First Article Inspection and Source Inspection should be completed in accordance with the latest revision of AS9102. If discrepancies between AS9102 and GDLS FAI Guide are found, GDLS FAI Guide takes precedence.

### 1 APPLICATION

This document applies to assemblies, sub-assemblies, and detail parts require First Article Inspection and Source Inspection. This includes any modified standard catalogue or Commercial-Off-the-Shelf (COTS) items.

### **2** REFERENCE DOCUMENTS and STANDARDS

The following documents support the application/use of the GDLS FAI process. The latest edition of each document as well as any amendments apply at the time of PO acceptance by the supplier.

- GDLS Audit Record
- GDLS PQA-3000 Production Quality Assurance Handbook
- AS9102 Aerospace First Article Inspection Requirement
- AS9102 Numbered Explanation (Contains GDLS additional requirements)
- ASME Y14.43 Dimensioning and Tolerancing Principles for Gages and Fixtures
- GDLS Terms and Conditions refer to www.gdls.com

### 2.1 HIERARCHY OF DOCUMENTATION

- The GDLS Purchase Order (PO) takes precedence over all documents. If there are any conflicts between the GDLS PO and any documentation the PO takes precedence.
- If a conflict between any of the reference documents and this document occur then the requirements of this document will apply. Nothing in this document supersedes applicable laws and regulations unless a specific exemption has been obtained.
- If there is a conflict between any of the standards/documents/quality clauses stated and the GDLS print, the GDLS print takes precedence.

### **3** ADDITONAL TERMS and DEFINITIONS NOT DEFINED IN AS9102

### **CONFIGURATION CONTROL FKA NO CHANGE CLAUSE**

Configuration control is a contractual requirement please refer to GDLS General Purchase Order Terms and Conditions refer to www.gdls.com for current revision or contact your GDLS Buyer.

### 4 REQUIREMENTS

### 4.1 FIRST ARTICLE INSPECTION PLANNING

• Refer to current revision of AS9102 for requirements

### **4.2 PART REQUIREMENTS**

• Refer to current revision of AS9102 for requirements. The below content is in addition to the requirements of 4.2:

# First Article Inspection Source Inspection

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- ❖ Vendor Item Control Drawings (VICD) When purchasing parts per a VICD it is recommended that the supplier buy from the recommended sources of supply. If the supplier does not purchase from a recommended source of supply and corresponding part number as shown on the GDLS drawing then see requirements below:
  - ❖ If the part(s) purchased come from the supplier listed on the VICD then a certificate of conformance from the <u>manufacturer</u> listed on the VICD will be acceptable for approval of FAIR.

A Certificate of Conformance (C of C) will only be accepted from a distributor if it is issued by an authorized franchise distributor. Proof of authorization, as designated by the manufacturer of the part, must be attached to the C of C.

- ♦When a supplier chooses to purchase a part that is not listed as a recommended source of supply for the part number designated in the Technical Data Package or chooses to make the part, the supplier must fully balloon all requirements of the TDP and supply verification that all TDP requirements have been met. This will include all environmental, qualification and/or performance testing. All AS9102 FAIR forms and GDLS Audit Record will be required to be completed.
- All discrepancies between the GDLS print(s) and the manufacturer print(s) following PO issue and contract review, should be communicated to your GDLS buyer as soon as possible.
- Source Controlled Drawings (SCD) When purchasing parts per a GDLS Source Controlled Drawing the supplier is required to purchase from the approved source of supply and part number designated in the Technical Data Package
  - ❖ If the part(s) purchased come from the supplier listed on the SCD then a certificate of conformance from the <u>manufacturer</u> listed on the SCD will be acceptable for approval of FAIR.

A Certificate of Conformance (C of C) will only be accepted from a distributor if it is issued by an authorized franchise distributor. Proof of authorization, as designated by the manufacturer of the part, must be attached to the C of C.

### 4.3 DIGITAL PRODUCT DEFINITION REQUIREMENTS

• Refer to current revision of AS9102 for requirements

### 4.4 EVALUATION ACTIVITIES

- Refer to current revision of AS9102 for requirements. The below content is in addition to the requirements of 4.4:
- AS9102 Numbered Explanation- GDLS additional requirements
- Part specific gages should be built in accordance with ASME Y14.43 Dimensioning and Tolerancing Principles for Gages and Fixtures.

### 4.5 NONCONFORMANCE HANDLING

• Refer to current revision of AS9102 for requirements. The below content is in addition to the requirements of 4.5:



### GDLS FAI Guidebook | Revision D

- All parts within the lot which have been found to contain at least one nonconformance will need to be quarantined and contained from shipping prior to FAI approval. 100% of the parts within the lot will need to be inspected for the nonconformance(s). 100% inspection will be required for all manufacturing runs until a root cause and permanent corrective action have been implemented and verified to be conforming.
- When processing a FAIR with documented nonconformance's in addition to 4.5.a:
  - The supplier will contact the appropriate GDLS Buyer and Supplier Quality Assurance (SQA) Regional Manager to inform them the FAI has failed and the parts will not ship until the nonconforming items are dispositioned, corrected, and the FAI is approved.
  - ◆ Parts cannot be shipped until the FAI is approved by the GDLS representative, who will sign and stamp the GDLS Audit Record and AS9102 Form 1.

### 4.6 PARTIAL OR RE-ACCOMPLISHMENT OF FIRST ARTICLE INSPECTION

• Refer to current revision of AS9102 for requirements

### 4.7 **DOCUMENTATION**

### 4.7.1 FORMS

- Refer to current revision of AS9102 for requirements. The below content is in addition to the requirements of 4.7.1:
- •GDLS Audit Record- The GDLS representative will review the results of the FAIR. This record shall be submitted back to GDLS upon completion of FAIR
- For (CR) Conditionally Required and (O) Optional fields, blanks spaces are not allowed. If the field is not applicable, then field shall be noted as N/A.
- AS9102 Numbered Explanation- GDLS additional requirements

### 4.7.2 CHARACTERISTIC ACCOUNTABILITY

• Refer to current revision of AS9102 for requirements

### 4.7.3 RECORDING RESULTS

• Refer to current revision of AS9102 for requirements.

#### **Submission Format Requirements**

For assembly FAIRs that include down-level FAI components, the entire package must be submitted with all levels of FAIRs organized in a single, cohesive pack, separated by each FAI level. It is important to ensure that pages are not sent at random, but rather in an orderly and structured manner to maintain clarity and coherence throughout the submission.

#### 4.8 RETAINED DOCUMENTED INFORMATION



### GDLS FAI Guidebook | Revision D

• Refer to current revision of AS9102 for requirements.

### **FAI Guide Revision History**

TAI Galac III	evision miscory	
13-Feb-20	Ran spell check per communications team. Two words updated. No update will be made at this time.  Added Revision History	SJW
13-May-20	A. Section 1. bullet 3 Removed - verbiage (designated on PO by quality clause QG4 Commercial Requirement)	SJW
	B. Section 1 Bullet 6 add QY12 Clause	SJW
	C. Section 2 Add 2 bullets on QG4 Clause COTS evaluation form for GDLS-US and GDLS-Canada	SJW
	D. Section 3 Add to COTS definition	SJW
13-Oct-20	E. Section 4.7.3 - Reformatted to add par. 1 & 2	SJW
	F. Section 4.7.3 - Removed - Exceptions	SJW
	G. Section 4.7.3 - Added par 2 detail parts requirements for SCI's and COTS with QY11 clause.	SJW
31-Oct-20	Release Rev. B	
25-Aug-23	Update from 1 yr to 2 yr break in production shipments - Rev C released	SJW
08-Sep-25	Updated to AS9102 standard with GDLS specific additions - Rev D	DJT/LCW/SJW
21-Nov-25	AS9102 Release	DJT/LCW/SJW
16-Dec-25	Edited the AS9102 Audit Record sheet and example attachments for updates/fix typos	DJT

## \*\*AS9102 FAIR Example of a Continuous Drawing\*\*

## **GDLS AUDIT RECORD**

The AS9102 FAIR including all technical data and supporting data, and this GDLS Audit Record shall be kept on file at the suppliers location and made available to GDLS upon request. The GDLS Auditor will only be required to take a copy of this Audit Record after completion and return to GDLS.

GDLS Trusted Vendor Program Suppliers: Please fill out all applicable fields aside from fields # 15 thru # 20 below, these fields are not required for the Trusted Vendor Program.

Vendor Program.											
Company Name:		JOs FA	AB LAB		AU	DIT TYPE	& SEQU	ENCE #:	VFP 00	00000	
1. Purchase Order Number(s	) and Revision(s	2	2. Part Num	ber		rawing vision		4. Deviation(s): RFV, NCH, OD, etc.			
3335554444 RE	V 03		LS115126	8		А		N/A			
5. Quality Claus	ses:	6.	Approval Le	etters (e.g	e.g. Weld, software, braze, A514, etc. List Approval number and Date)					er and Date)	
QY11, QJ21, QX118	3, QL46					QX11	18- 10/25	5/2025			
7. Type of FAI	8. Full or Pa	artial	9. Lot Size		10. /	AQL Samp	oling Dat	a on File	11. Au	dit Results	
☐ Detail ☑ Assembly	✓ Full ☐ F	Partial	25 / 5			✓ Yes		No	Fail		
12. Comments:	Verified weld approva						CARC for	rm comply			
1. Purchase Order Number(s	2	2. Part Num		rawing vision		4. Deviatio	n(s): RFV, NCH,	OD, etc.			
5. Quality Claus	6.	Approval Le	etters (e.g	g. Weld,	software,	, braze, A	A514, etc. List	: Approval numb	er and Date)		
7. Type of FAI	8. Full or Pa	artial	ial 9. Lot Size / Qty Inspected			AQL Samp	oling Dat	a on File	11. Au	dit Results	
Detail Assembly	Full F	Partial			Yes No			Pass	Fail		
12. Comments:											
13. Supplier Approver/De		Name,	14. Supp Delegate S		15. GD	LS Audito	or Printe	d Name, Signa	ature & Date	16. GDLS Auditor Stamp	
Jo Fabman		11/10/25	{Delega	tion		Deanr	na Totter	า	11/19/25	1	
Jo Fabman		11/10/23	Stamp h	iere}		Dav	me (oft	th	11/19/23	0175	
17. DATE(S):	11/19/25							•	ses: e.g. Tolls, Flig tel, Meals Must be		
18. Mileage:	12										
19. Travel Time:	0.25								N/A		
20. On Site Time:	1										
								-		Rev. Nov 2025	

Sheet 1 of 6

1. Part Number:	2. Part Name:	3. Serial Number:	4. FAIR Identifier:								
LS1151268	GRAB HANDLE	N/A	VFP 000000								
5. Part Revision Level:	6. Drawing Number:	7. Drawing Revision Level:	8. Additional Changes:								
А	LS1151268	А	N/A								
9. Manufacturing Process Reference:	10. Organization Name:	11. Supplier Code:	12: Purchase Order Number:								
WO 124588	JOs FAB LAB	1202555 / XXXXX	3335554444 REV 03								
13. Detail: □	14. Full FAI:  Partial FA	AI: 🗆									
Assembly: ⊠	Baseline Part Number (inclu	ding revision level): LS1151268									
Reason for Full / Partial FAI: FIRST TIME MANUFACTURING											
a) If the part number above is a deb) If the part number above is an a	etail part only, go to field 19. assembly, go to the "INDEX" section	n below.									
INDEX of pa	art numbers or sub-assembly numb	ers required to make the assembly	noted above.								
15. Part Number:	16. Part Name:	17. Part Type:	18. FAIR Identifier:								
LS1151268-1	TUBE	Detail	VFP 000000								
LS1151268-2	PLATE	Detail	VFP 000000								
19. Does FAIR Contain a Docum	ented Nonconformance(s)?	Yes □ No ⊠									
20. FAIR Verified By: Sam Smith	Delegation	n stamp here as applicable}	21. Date: 11/10/2025								
22. FAIR Reviewed/Approved By	y: Jo Fabman {Delegatio	n stamp here as applicable}	23. Date: 11/10/2025								
24. Customer Approval:	Jame Fetten	C017	<b>25. Date:</b> 11/19/2025								
26. Comments: QY11, QJ21, QX118, QL46											

# B.3 FORM 2 - PRODUCT ACCOUNTABILITY - MATERIALS, SPECIAL PROCESSES, AND FUNCTIONAL TESTING AS9102 C Sheet 2 of 6

1. Part Number: LS1151268	2. Part Name: GRAB HANDLE		3. Serial Number: N/A		<b>4. FAIR Identifier</b> VFP 000000
5. Material or Process Name:	6. Specification Number:	7. Code:	8. Supplier:	9: Customer Approval Verification:	10. Certificate of Conformance Number:
Weld	AWS D1.2	N/A	JOs FAB LAB	Weld Letter Provided	WO 124588
MATERIAL: Tubing Aluminum Alloy 6061-T6 or 6061-T6511 25.4mm OD x 2.18mm or 1.0 OD x .12" Wall (USED TO MAKE FN 1)	ASTM B210 or ASTM B221	N/A	Tom's Aluminum	N/A	TA4651-025 June 24, 2018 - Heat/Lot 354-62418
MATERIAL: Aluminum Alloy 6061- T651 or T6511 7.94mm or 1.312 Inch Thick (USED TO MAKE FN 2)	ASTM B209 or ASTM B221	N/A	Tom's Aluminum	N/A	TA4660-056 Feb 23, 2019 - Heat/Lot 365-22319
PROTECTIVE FINISH: MIL-DTL-5541 TYPE II, CLASS 1A	MIL-DTL-5541	N/A	Military Painting Inc.	N/A	MPI65254-089 Nov 01,2019 Batch 2548 54 EXP 06/12/26
PAINT: 19207-12344343, WHITE, COLOR NO 17625 OF FED-STD-595	19207-12344343 / FED-STD-595	N/A	Military Painting Inc.	N/A	MPI65254-089 Nov 01,2019 Batch 2548 54 EXP 08/26/26
ITEM IDENTIFICATION: BLACK EPOXY INK A-A- 56032		N/A	Part Marking Specialists Inc.	N/A	PMS456123-466 Oct 15, 2019 Lot 64510 EXP 02/15/26
64 DP DIAMOND KNURLING CLASS 1	ASME B94.6	N/A	Knurl Warehouse	KW65425-411	Sept 19, 2019 Lot 586486
11. Functional Test Pro	cedure Number:		12. Acceptance Rep	ort Number:	
N/A			N/A		
13. Comments: N/A					

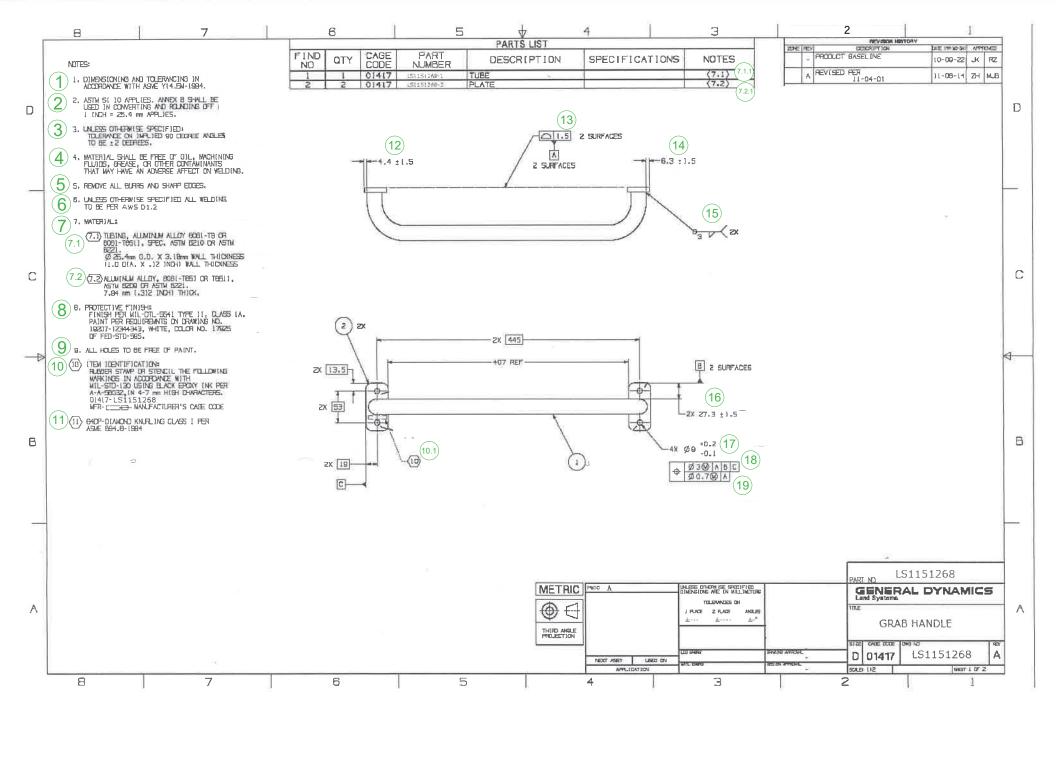
1. Part N	umber:				2. Part Name:			3. Serial Number:	4. FAIR Identifier:	
LS11512	68				GRAB HANDLE N/A VFP 0000					
		Charac	teristic Accountability		Inspection/Test Results					
5. Char. No.:	6. Reference Location:	7. Characteristic Designator:	8. Requirement:	9. Results:	10: Designed/ Qualified Tooling:	11. Nonconformance Number:	12. Additional Data/Commen			
1	S1 /D8	Minor	Note: 1. DIMENSIONING AND TOLERANCING IN ACCORDANCE WITH ASME Y14.8M- 1994.	Pass	N/A	N/A		N/A		
2	S1 /D8	Minor	Note: 2. ASTM SI 10 APPLIES. ANNEX B SHALL BE USED IN CONVERTING AND ROUNDING OFF. 1 INCH = 25.4 mm APPLIES.	Pass	N/A	N/A		N/A		
3	S1 /D8	Minor	Note: 3, UNLESS OTHERWISE SPECIFIED: TOLERANCE ON IMPLIED 90 DEGREE ANGELS TO BE +/- 2 DEGREES.	Pass	N/A	N/A		N/A		
4	S1 /D8	Minor	Note: 4. MATERIAL SHALL BE FREE OF OIL, MACHINING FLUIDS, GREASE, OR OTHER CONTAMINANTS THAT MAY HAVE AN ADVERSE AFFECT ON WELDING.	Pass	N/A	N/A		N/A		
5	S1 /D8	Minor	Note: 5. REMOVE ALL BURRS AND SHARP EDGES.	Pass	N/A	N/A		N/A		
6	S1 / C8	Minor	Note: 6. UNLESS OTHERWISE SPECIFIED ALL WELDING TO BE PER AWS D1.2.	Pass	N/A	N/A	Certifie	d welders us	ed / verified	
7	S1 / C8	Minor	Note: 7. MATERIAL:	Pass	N/A	N/A	C of C fr	om material ı	manufacturer	

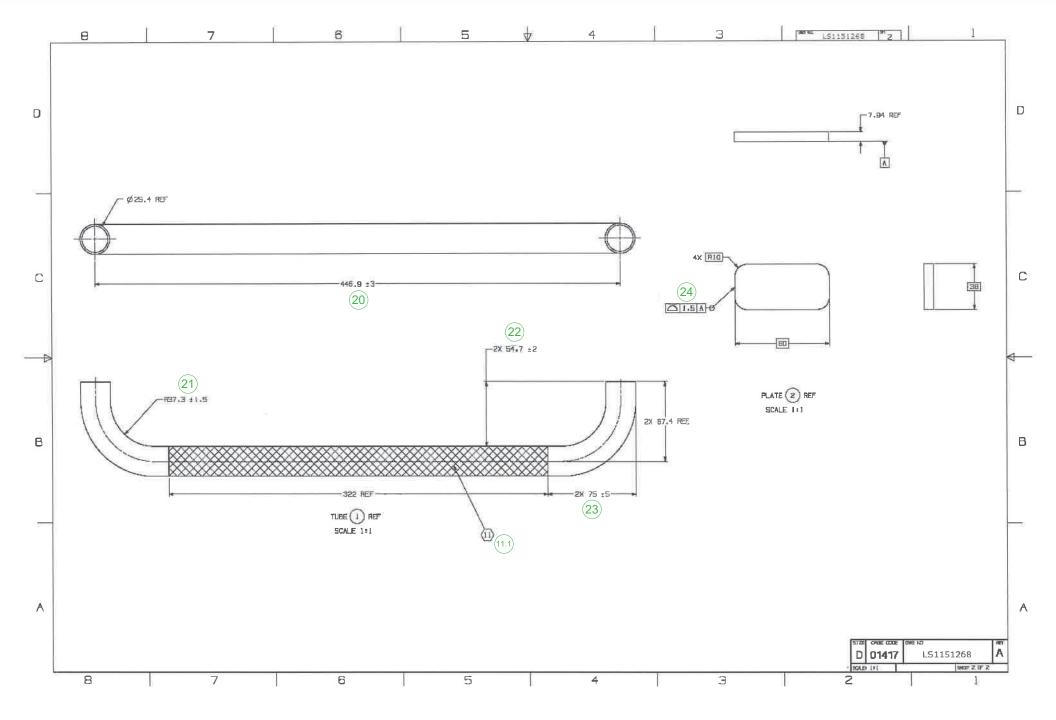
7.1	S1 / C8	Minor	Note: 7.1 TUBING, ALUMINUM ALLOY 6061-T6 0R 6061-T6511, SPEC, ASTM B210 OR ASTM B221. DIA 25.4mm O.D. X 3.18mm WALL THICKENSS (1.0 dia x .12 inch) WALL THICKNESS	Pass	N/A	N/A	C of C from material manufacturer
7.1.1	S1 / D3	Minor	Note: (7.1) LOCATION FN 1	Pass	N/A	N/A	N/A
7.2	S1 / C8	Minor	Note: 7.2 ALUMINUM ALLOY, 6061- T651 OR T6511, ASTM B209 OR ASTM B221, 7.94mm (.312 INCH) THICK.	Pass	N/A	N/A	C of C from material manufacturer
7.2.1	S1 / D3	Minor	Note: (7.2) LOCATION FN 2	Pass	N/A	N/A	N/A
8	S1 / C8	Minor	Note: 8. PROTECTIVE FINISH: FINISH PER MIL-DTL-5541 TYPE II, CLASS 1A. PAINT PER REQUIREMNTS ON DRAWING NO. 19207-12344343, WHITE, COLOR NO. 17925 OF FED-STD-595.	Pass	N/A	N/A	C of C from special process supplier Form 4707 completed / reviewed
9	S1 / C8	Minor	Note: 9. ALL HOLES TO BE FREE OF PAINT.	Pass	N/A	N/A	N/A
10	S1 / B8	Minor	Note: 10. ITEM IDENTIFICATION: RUBBER STAMP OR STENCIL THE FOLLOWING MARKINGS IN ACCORDANCE WITH MIL-STD-130 USING BACK EPOXY INK PER A-A-56032, IN 4-7 mm HIGH CHARACTERS, 01417-LS1151268 MFR- MANFACTLRER'S CAGE CODE	6mm	CALIPERS ID X12S456 CAL DUE 11/10/26	N/A	01417-LS1151268 MFR XXXXX
10.1	S1 / B5	Minor	Note: NOTE 10 LOCATION	Pass	N/A	N/A	N/A
11	S1 / B8	Minor	Note: 11. 64DP-DIAMOND KNURLING CLASS 1 PER ASME B94.8- 1994.	Pass	N/A	N/A	N/A
11.1	S2 / A5	Minor	Note: NOTE 11 LOCATION	Pass	N/A	N/A	N/A

12	S1 / D6	Minor	Linear Dimension: 4.4 +/-1.5 mm	4.50	CALIPERS ID X12S456 CAL DUE 11/10/26	N/A	N/A
13	S1 / D4	Minor	Profile of a Surface: 0 - 1.5 mm 2 SURFACES	1.00- 1.02	CMM ID X1245588 CAL DUE 12/01/26	N/A	N/A
14	S1 / D3	Minor	Linear Dimension: 6.3 +/-1.5 mm	6.25	CALIPERS ID X12S456 CAL DUE 11/10/26	N/A	N/A
15	S1 / C3	Minor	Weld Size: = 3 mm 2 PLACES	3	Fillet Gauge FG5642 CAL DUE 02/14/26	N/A	N/A
16	S1 / B3	Minor	Linear Dimension: 27.3 +/-1.5 mm 2 PLACES	27.40-27.80	CALIPERS ID X12S456 CAL DUE 11/10/26	N/A	N/A
17	S1 / B3	Minor	Diameter: 9 +.21 mm 4 PLACES	9.0-9.15	CALIPERS ID X12S456 CAL DUE 11/10/26	N/A	N/A
18	S1 / B3	Minor	True Position: 0 - 3 mm 4 places	2.0-2.5	CMM ID X1245588 CAL DUE 12/01/26	N/A	N/A
19	S1 / B3	Minor	True Position: 07 mm 4 places	.50-60	CMM ID X1245588 CAL DUE 12/01/26	N/A	N/A
20	S2 / C6	Minor	Linear Dimension: 446.9 +/-3 mm	448.2	CMM ID X1245588 CAL DUE 12/01/26	N/A	N/A

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21	S2 / B7	Minor	Radius: 37.3 +/-1.5 mm	37.5	RADIUS GAGE ID X1245866 CAL DUE 10/31/26	N/A	N/A
22	S2 / B5	Minor	Linear Dimension: 54.7 +/- 2 mm 2 PLACES	54.7-54.9	CALIPERS ID X12S456 CAL DUE 11/10/26	N/A	N/A
23	S2 / B4	Minor	Linear Dimension: 75 +/-5 mm 2 PLACES	74.2-75.1	CALIPERS ID X12S456 CAL DUE 11/10/26	N/A	N/A
24	S2 / C3	Minor	Profile of a Surface: 0 - 1.5 mm	1.0	CMM ID X1245588 CAL DUE 12/01/26	N/A	N/A





### \*\*AS9102 FAIR Example of an Assembly Drawing containing Detail and COTs parts\*\*

### **GDLS AUDIT RECORD**

The AS9102 FAIR including all technical data and supporting data, and this GDLS Audit Record shall be kept on file at the suppliers location and made available to GDLS upon request. The GDLS Auditor will only be required to take a copy of this Audit Record after completion and return to GDLS.

GDLS Trusted Vendor Program Suppliers: Please fill out all applicable fields aside from fields # 15 thru # 20 below, these fields are not required for the Trusted Vendor Program

Vendor Program.												
Company Name:		JOs	FAE	B LAB		A	AUDIT TYPE	& SEQL	JENCE #:	VFP 000	0000	
1. Purchase Order Number(s	s) and Revision	(s)	2.	Part Nu	mber		Drawing Revision		4. Deviation(s): RFV, NCH, OD, etc.			OD, etc.
3335554441 RE	V 03		LS	51151268	8-011		-		N/A			
5. Quality Clau	ses:		6. A	pproval I	Letters (e.	g. Weld	, software,	braze, A	A514, etc. Li	ist Appro	oval numb	er and Date)
QY11, QJ21, QX11	8, QL46						QX11	.8- 10/25	5/2025			
7. Type of FAI	8. Full or	Partial		9. Lot Size / Qty Inspected		10	10. AQL Sampling Data on File				11. Auc	lit Results
☐ Detail ✓ Assembly	✓ Full	Partial	25 / 5				✓ Yes		No	[	✓ Pass [	Fail
12. Comments:	Verified weld approval and CARC form						rm comply					
1. Purchase Order Number(	(s)	2. Part Number				Drawing		4. Devia	tion(s): R	RFV, NCH, (	OD, etc.	
5. Quality Clauses:			6. A	pproval I	Letters (e.	g. Weld	, software,	braze, A	A514, etc. Li	ist Appro	oval numb	er and Date)
7. Type of FAI	8. Full or	Partial	9. Lot Size / Qty Inspected			10	). AQL Sam	pling Da	ta on File		11. Auc	lit Results
Detail Assembly	Full	Partial					Yes No				Pass Fail	
12. Comments:												
13. Supplier Approver/D Signature	-	d Name,			upplier e Stamp	15. (	GDLS Audit	or Printe	ed Name, Si	gnature	& Date	16. GDLS Auditor Stamp
Jo Fabman		11/19/2	25	{Deleg			Dean	na Totte	en		/24/25	7000
Jo Fabman	!	, -,		stamp	here}		D	lune (A	ten	11,	/21/25	017
17. DATE(S):	11/21/25									_	-	hts, Hotel, Meals pre-approved)
18. Mileage:	12											
19. Travel Time:	0.25										N/A	
20. On Site Time:	2											
												Rev. Nov 2025

### **B.1 Form 1 - Part Number Accountability**

		•	Sheet: 1	of 5		
1. Part Number:		2. Part Name:	3. Serial Number:	4. FAIR Identifier:		
LS1151268-011		GRAB HANDLE	N/A	VFP 000000		
5. Part Revision Level:		6. Drawing Number:	7. Drawing Revision Level:	8. Additional Changes:		
-		LS1151268	-	N/A		
9. Manufacturing Process Refer	ence:	10. Organization Name:	11. Supplier Code:	12. Purchase Order No.:		
WO 26549		JOs FAB LAB	1202555 / XXXXX	3335554441 REV 03		
13. Detail Part FAI:		14. Full FAI: 🗸 Partial FAI:		_!		
		Baseline Part Number (including re	evision level):	S1151268-011 REV -		
Assembly FAI:		Reason for Full/Partial FAI: FIF	RST TIME MANUFACTURING			
<u>'</u>	ın assembl	only, go to Field 19.  y, go to the "INDEX" section below.  umbers or sub-assembly numbers re	equired to make the accombly notice	Labour		
	ex or part n	16. Part Name:	<del> </del>	18. FAIR Identifier:		
<b>15. Part Number:</b> LS2222		TUBE	17. Part Type:  DETAIL	VFP 000000		
LS2223		PLATE	DETAIL			
LS2223		PLATE	DETAIL	VFP 000000		
X2Y-14-002		ANTI-SLIP TAPE	сотѕ	COTS PACK/COC #124596		
2Y4X69Z		FASTNER KIT	сотѕ	COTS PACK/COC #124597		
				+		
				+		
				+		
19. Does FAIR Contain a D	ocumente	d Nonconformance(s)? YES	□ NO ✓			
20.FAIR Verified By:	Sam Smith	n {INSERT	STAMP HERE IF APPLICABLE}	<b>21. Date:</b> 11/19/2025		
22.FAIR Reviewed By:	Jo Fabmar	n {INSERT	STAMP HERE IF APPLICABLE}	<b>23. Date:</b> 11/19/2025		
24.Customer Approval:	Dav	me (otten	C0175	<b>25. Date:</b> 11/21/2025		
26. Comments: QY11, Q	J21, QX118	, QL46		-		
<u> </u>						

### B.3 FORM 2 - PRODUCT ACCOUNTABILITY - MATERIALS, SPECIAL PROCESSES, AND FUNCTIONAL TESTING

Sheet: 2 of 5

1. Part Number:	2. Part Name	•		3. Serial Number	•	4. FAI Identifier:
LS1151268-011	GRAB HANDL	E		N/A		VFP 000000
5. Material or Process Name	6. Specification Number	7. Code		8. Supplier	9. Customer Approval Verification	10. Certificate of Conformance Number
WELD	AWS D1.2	N/A	JOs FA	AB LAB	WELD LETTER PROVIDED	WO 26549
PROTECTIVE FINISH MIL-DTL-5541 TYPE II, CLASS 1A	MIL-DTL-5541	N/A	Military Painting Inc.		N/A	MPI65254-089 Nov 01,2019 Batch 2548-54 EXP 06/12/26
PAINT 19207-12344343, WHITE, COLOR NO 17625 OF FED-STD-595	19207-12344343 / FED- STD-595		Militar	y Painting Inc.	N/A	MPI65254-089 Nov 01,2019 Batch 2548-54 EXP 08/26/26
ITEM IDENTIFICATION, BLACK EPOXY INK A-A- 56032	MIL-STD-130 / A-A- 56032		Part Marking Specialists Inc.		N/A	PMS456123-466 Oct 15, 2019 Lot 64510 EXP 02/15/26
44 Function	- J. T A Dura a dama Namah			40.4	t B	Manustra a
11. Function	nal Test Procedure Numb N/A	er		12. A	cceptance Report	Number
	IN/A				IV/A	
13. Comments: N/A			-			
·						
<u> </u>						

Sheet: 3 of 5

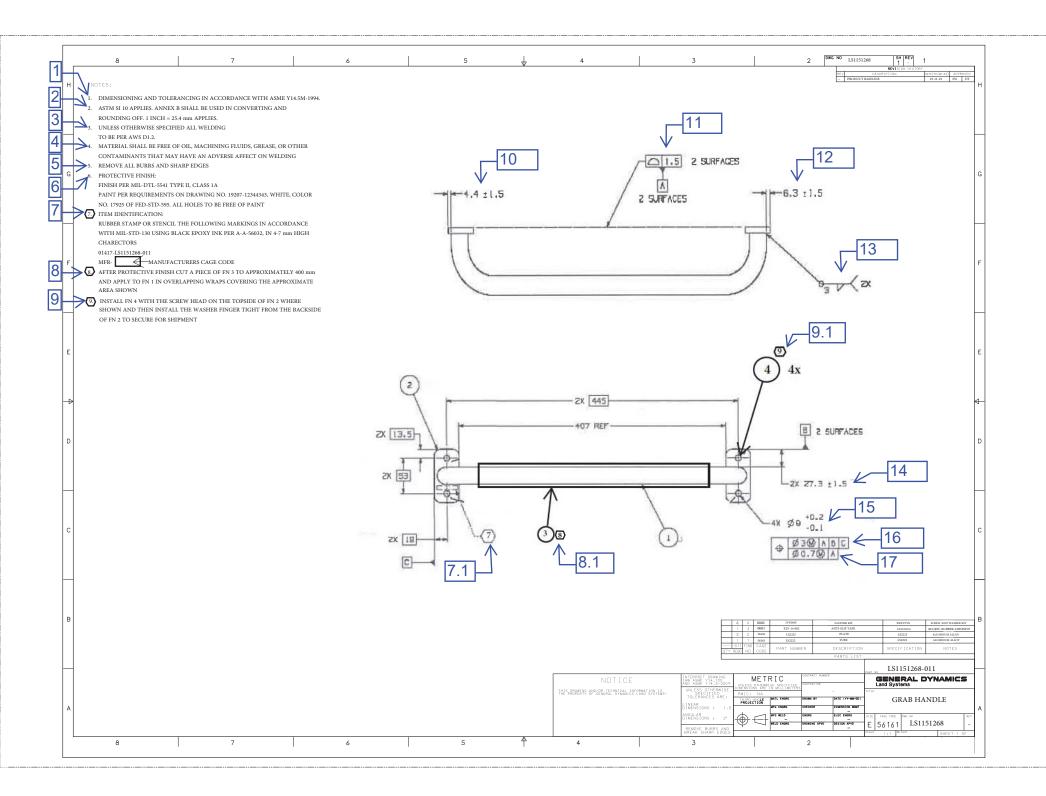
1. Part Nu	ımber			2. Part Name		3. Seri	al Number		4. FAIR Number
LS115126	8-011			GRAB HANDLE		N/A			VFP 000000
	С	haracteristic Ac	countabili	ty	I	nspect	ion / Test Results		
5. Char No.:	6. Reference Location:	7. Characteristic Designator:	8. Require	ment:	9. Results:		10. Designed / Qualified Tooling:	11. Nonconformance Number:	12. Additional Date / Comments:
1	S1 / H8	MINOR	TOLERANC	IONING AND CING IN ACCORDANCE E Y14-5M-1994	PASS		N/A	N/A	N/A
2	S1/H8	MINOR	SHALL BE	10 APPLIES. ANNEX B USED IN CONVERTING NDING OFF. 1 INCH = PPLIES	PASS		N/A	N/A	N/A
3	S1/H8	MINOR		OTHERWISE SPECIFIED ING TO BE PER AWS D1.2	PASS		N/A	N/A	N/A
4	S1/G8	MINOR	4. MATERIAL SHALL BE FREE OF OIL, MACHINING FLUIDS, GREASE, OR OTHER CONTAMINANTS THAT MAY HAVE AN ADVERSE AFFECT ON WELDING.		PASS		N/A	N/A	N/A
5	S1/G8	MINOR	5. REMOVE EDGES.	E ALL BURRS AND SHARP	PASS		N/A	N/A	N/A
6	S1/G8	MINOR	FINISH PEI CLASS 1A. PAINT PER DRAWING 19207-123 NO. 17925	REQUIREMNTS ON NO. 844343, WHITE, COLOR 6 D-595. ALL HOLES TO BE	PASS		N/A	N/A	C of C from special process supplier Form 4707 completed / reviewed

Sheet: 4 of 5

1. Part Number 2. Part Name					3. Serial Number			4. FAIR Number
LS1151268-011 GRAB HANDLE				N/A				VFP 000000
	С	haracteristic Ac	countability	I	nspec	ion / Test Results		
	6. Reference	7. Characteristic Designator:	8. Requirement:	9. Results:		10. Designed / Qualified Tooling:	11. Nonconformance Number:	12. Additional Date / Comments:
7	S1/G8	MINOR	7. ITEM IDENTIFICATION: RUBBER STAMP OR STENCIL THE FOLLOWING MARKINGS IN ACCORDANCE WITH MIL-STD-130 USING BACK EPOXY INK PER A-A-56032, IN 4-7 mm HIGH CHARACTERS, 01417-LS1151268-011 MFR- MANFACTLRER'S CAGE CODE	6mm		CALIPERS ID X12S456 CAL DUE 11/10/26	N/A	01417-LS1151268-011 MFR XXXXX
7.1	S1/C5	MINOR	NOTE 7 LOCATION	PASS		N/A	N/A	N/A
8	S1/F8	MINOR	8. AFTER PROTECTIVE FINISH CUT A PIECE OF FN 3 TO APPROXIMAELY 400mm AND APPLY TO FN 1 IN OVERLAPPING WRAPS COVERING THE APPROXIMATE AREA SHOWN	PASS		N/A	N/A	N/A
8.1	S1 / C4	MINOR	NOTE 8 LOCATION	PASS		N/A	N/A	N/A
9	S1/F8	MINOR	9. INSTALL FN 4 WITH THE SCREW HEAD ON THE TOPSIDE OF FN 2 WHERE SHOWN AND THEN INSTALL THE WASHER FINGER TIGHT FROM THE BACKSIDE OF FN 2 TO SECURE FOR SHIPMENT	PASS		N/A	N/A	N/A
9.1	S1/E2	MINOR	NOTE 9 LOCATION	PASS		N/A	N/A	N/A

Sheet: \_\_\_\_\_5 of \_\_\_\_5

1. Part Number 2. Part Name 3. Serial Number							4. FAIR Number
LS115126	68-011		GRAB HANDLE		N/A		VFP 000000
	C	haracteristic Ac	countability	I	nspection / Test Results		
5. Char No.:	6. Reference Location:	7. Characteristic Designator:	8. Requirement:	9. Results:	10. Designed / Qualified Tooling:	11. Nonconformance Number:	12. Additional Date / Comments:
10	S1/G5	MINOR	4.4 ±1.5	4.51	CALIPERS ID X12S456 CAL DUE 11/10/26	N/A	N/A
11	S1/G3	MINOR	2 SURFACES	1.00- 1.02	CMM ID X1245588 CAL DUE 12/01/26	N/A	N/A
12	S1/G2	MINOR	6.3 ±1.5	6.25	CALIPERS ID X12S456 CAL DUE 11/10/26	N/A	N/A
13	S1/F2	MINOR	p <sup>3</sup>	3	Fillet Gauge FG5642 CAL DUE 02/14/26	N/A	N/A
14	S1/D2	MINOR	-2x 27.3 ±1.5	27.40-27.80	CALIPERS ID X12S456 CAL DUE 11/10/26	N/A	N/A
15	S1 / C2	MINOR	-4X Ø9 +D.2	9.0-9.15	CALIPERS ID X12S456 CAL DUE 11/10/26	N/A	N/A
16	S1/C2	MINOR	-4X + Ø3@ A 6 C	2.0-2.5	CMM ID X1245588 CAL DUE 12/01/26	N/A	N/A
17	S1/C2	MINOR	-4X ⊕ Ø0.7@ A	.50-60	CMM ID X1245588 CAL DUE 12/01/26	N/A	N/A



THE SUPPORTING PACK SLIPS AND COCs FOR THIS LEVEL WOULD BE LOCATED HERE

### **B.1 Form 1 - Part Number Accountability**

		Sheet: 1	of 4				
1. Part Number:	2. Part Name:	3. Serial Number:	4. FAIR Identifier:				
LS2222	TUBE	N/A	VFP 000000				
5. Part Revision Level:	6. Drawing Number:	7. Drawing Revision Level:	8. Additional Changes:				
-	LS2222	-	N/A				
9. Manufacturing Process Reference:	10. Organization Name:	11. Supplier Code:	12. Purchase Order No.:				
WO 26549-1	Jos FAB LAB	1202555 / XXXXX	3335554441 REV 03				
13. Detail Part FAI: 🗸	14. Full FAI: 🗸 Partial FAI:						
	Baseline Part Number (including re		S2222 REV -				
Assembly FAI:	Reason for Full/Partial FAI: FIR	ST TIME MANUFACTURING					
a) If above part number is a detail par b) If above part number is an assembl							
INDEX of part r	umbers or sub-assembly numbers re	quired to make the assembly noted a	above.				
15. Part Number:	16. Part Name:	17. Part Type:	18. FAIR Identifier:				
N/A	N/A	N/A	N/A				
19. Does FAIR Contain a Documente	d Nonconformance(s)? YES	NO ✓					
20.FAIR Verified By: Sam Smit	1 {INSERT	STAMP HERE IF APPLICABLE}	<b>21. Date:</b> 11/19/2025				
22.FAIR Reviewed By: Jo Fabmai	1 {INSERT S	STAMP HERE IF APPLICABLE}	<b>23. Date:</b> 11/19/2025				
24.Customer Approval:	Same (otten	C017	<b>25. Date:</b> 11/21/2025				
26. Comments: QY11, QJ21, QX118	s, QL46						
•							

### B.3 FORM 2 - PRODUCT ACCOUNTABILITY - MATERIALS, SPECIAL PROCESSES, AND FUNCTIONAL TESTING

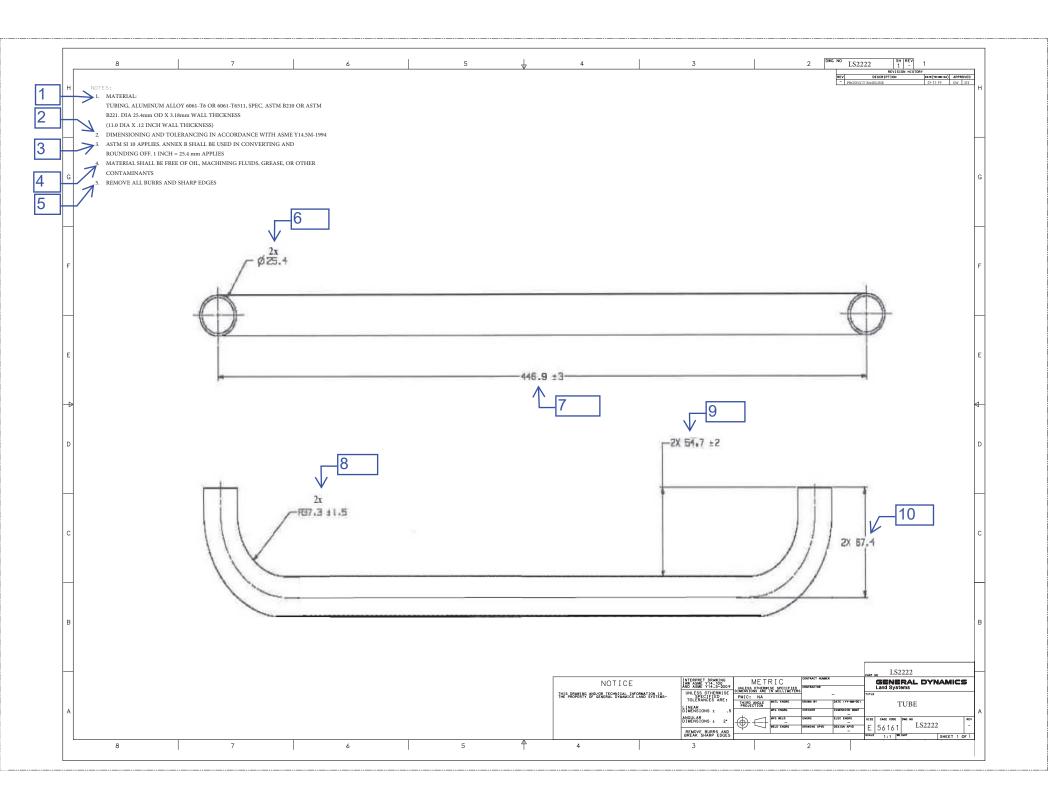
Sheet: 2 of 4

1. Part Number:		2. Part Name:		3. Serial Number:			4. FAI Identifier:
LS2222		TUBE			N/A		VFP 000000
5. Material or Process Name		cification ımber	7. Code			9. Customer Approval Verification	10. Certificate of Conformance Number
MATERIAL: Tubing Aluminum Alloy 6061-T6 or 6061-T6511 25.4mm OD x 2.18mm or 1.0 OD x .12" Wall	ASTM B210 B221	O or ASTM	N/A	Tom's Aluminum		N/A	TA4651-025 June 24, 2018 - Heat/Lot 354-62418
44 Function	- / T + D					4	A Mount of
11. Functional Test Procedure Number N/A				12. Acceptance Report Number N/A			
	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,					11/11	
13. Comments: N/A							

Sheet: 3 of 4

1. Part Nu	ımber		2. Part Name		3. Serial Number		4. FAIR Number
LS2222			TUBE		N/A	VFP 000000	
	С	haracteristic Ac	countability		nspection / Test Results		
5. Char No.:	6. Reference Location:	7. Characteristic Designator:	8. Requirement:	9. Results:	10. Designed / Qualified Tooling:  11.  Nonconformance Number:		12. Additional Date / Comments:
1	S1/H8	MINOR	1. MATERIAL: TUBING, ALUMINUM ALLOY 6061-T6 OR 6061-T6511, SPEC. ASTM B210 OR ASTM B221. DIA 25.4mm OD X 3.18mm WALL THICKNESS (11.0 DIA X .12 INCH WALL THICKNESS)	PASS- COC	N/A	N/A	N/A
2	S1/H8	MINOR	2. DIMENSIONING AND TOLERANCING IN ACCORDANCE WITH ASME Y14.5M-1994	PASS	N/A	N/A	N/A
3	S1/G8	MINOR	3. ASTM SI 10 APPLIES. ANNEX B SHALL BE USED IN CONVERTING AND ROUNDING OFF. 1 INCH = 25.4 mm APPLIES.	PASS	N/A	N/A	N/A
4	\$1/G8	MINOR	4. MATERIAL SHALL BE FREE OF OIL, MACHINING FLUIDS, GREASE, OR OTHER CONTAMINANTS THAT MAY HAVE AN ADVERSE AFFECT ON WELDING.	PASS	N/A	N/A	N/A
5	S1/G8	MINOR	5. REMOVE ALL BURRS AND SHARP EDGES.	PASS	N/A	N/A	N/A
6	S1/C6	MINOR	- Ø ₹ 4   LINEAR DIMENSIONS ± .5	25.32-25.54	CALIPERS ID X12S456 CAL DUE 11/10/26	N/A	N/A
7	S1 / E4	MINOR	-445.9 ±3-	448.24	CMM ID X1245588 CAL DUE 12/01/26	N/A	N/A

Sheet: of 1. Part Number 2. Part Name 3. Serial Number 4. FAIR Number LS2222 TUBE N/A VFP 000000 **Characteristic Accountability** Inspection / Test Results 11. 5. Char 6. Reference 10. Designed / Characteristic 8. Requirement: 9. Results: Nonconformance 12. Additional Date / Comments: No.: Location: Qualified Tooling: Designator: Number: RADIUS GAGE 2xS1/C6 MINOR ID X1245866 N/A -FG7.3 ±1.5 37.51-37.60 N/A CAL DUE 10/31/26 CALIPERS ID X12S456 -2X 54.7 ±2 9 S1/D3 MINOR 54.70-54.92 N/A N/A CAL DUE 11/10/26 CALIPERS ID X12S456 2X 67.4 LINEAR DIMENSIONS ± S1/C1 MINOR 67.45-67.21 N/A 10 N/A CAL DUE 11/10/26



THE SUPPORTING PACK SLIPS AND COCs FOR THIS LEVEL WOULD BE LOCATED HERE

<b>B.1 Form 1 - Pa</b>	i c ivuiiiD(	CI ACCOUN	itavitity		Sheet:	1 of	4	
1. Part Number:			2. Part Name:		3. Serial Number:	4. FAIR Ide		
LS2223			PLATE		N/A	VFP 000000		
5. Part Revision L	evel:		6. Drawing Number:		7. Drawing Revision Level:	8. Addition	nal Changes:	
-			LS2223		-	N/A		
9. Manufacturing Pro	cess Refer	ence:	10. Organization Name:		11. Supplier Code:	12. Purcha	ase Order No.:	
WO 26549-2			JOs FAB LAB		1202555 / XXXXX	33355544	41 REV 03	
13. Detail Part FA	d: ✓		14. Full FAI: 🗸 Pa	artial FAI:				
			Baseline Part Number (ir		vision level):	LS2223 REV	′ <sub>-</sub>	
Assembly FAI	: 🗆		Reason for Full/Partial F		ST TIME MANUFACTURING			
		detail part	only, go to Field 19.					
			y, go to the "INDEX" sectio	n below.				
	IND	EX of part n	numbers or sub-assembly r	numbers re	quired to make the assembly not	ted above.		
15. Part Number:			16. Part Name:		17. Part Type:	18. FAIR Id	18. FAIR Identifier:	
N/A			N/A		N/A	N/A		
19. Does FAIR Co	ntain a D	ocumente	d Nonconformance(s)?	YES	NO 🗸			
20.FAIR Verified I	AIR Verified By: Sam Smith {INSERT STAM			STAMP HERE IF APPLICABLE}	21. Date:	11/19/2025		
22.FAIR Reviewed By: Jo Fabma		n {INSERT STAMP HERE IF APPLICABLE}			23. Date:	11/19/2025		
24.Customer Approval:		ne (Atten		2017	25. Date:	11/21/2025		
26. Comments:	QY11, Q.	J21, QX118	X118, QL46					
	l							

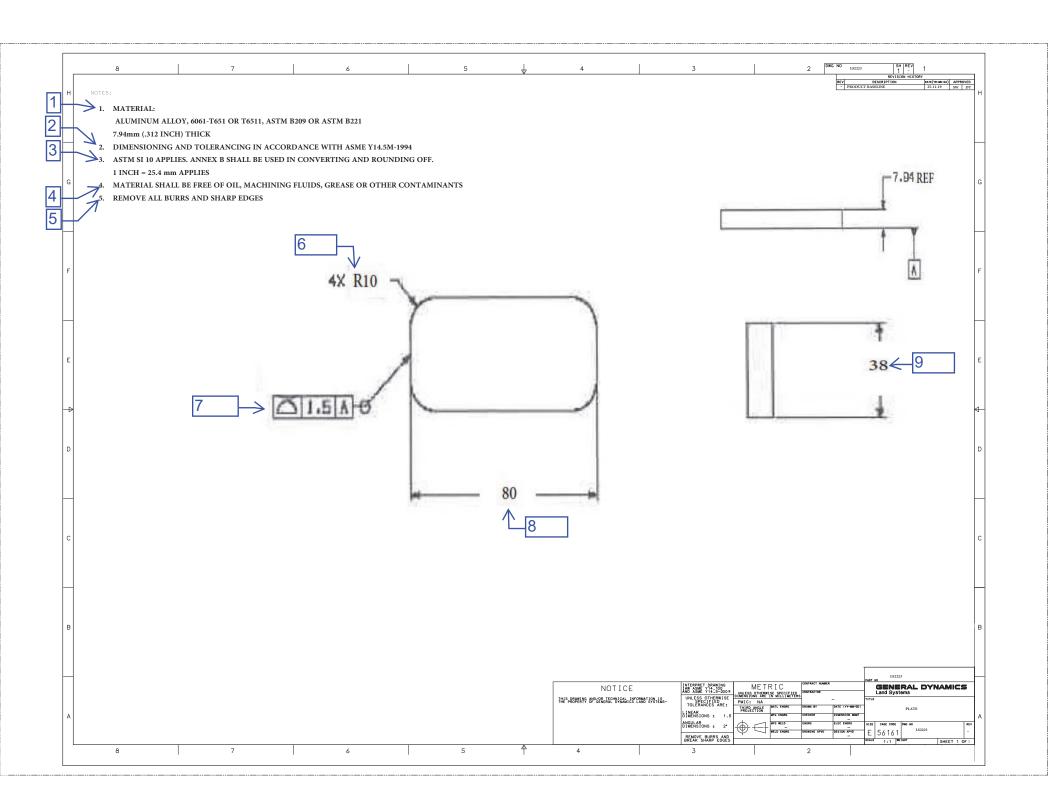
B.3 FORM 2 - PRODU	ICT ACCO	JNTABILITY -	MATERIALS, S	SPECIA	L PROCESSES,	AND FUNCTIONA	L TESTING
						Sheet: 2	of <u>4</u>
1. Part Number:		2. Part Name:			3. Serial Numbe	r:	4. FAI Identifier:
LS2223		PLATE			N/A		VFP 000000
5. Material or Process Name		cification ımber	7. Code		8. Supplier	9. Customer Approval Verification	10. Certificate of Conformance Number
MATERIAL: Aluminum Alloy 6061- T651 or T6511 7.94mm or 1.312 Inch Thick		STM B209 or ASTM 221		Tom's Aluminum N		N/A	TA4660-056 Feb 23, 2019 - Heat/Lot 365- 22319
						1	
44 Function	n al Tarat Bur						Manustra i
11. Function		cedure Numb	<u>er                                    </u>		12.	Acceptance Report	: Number 
	N/A					N/A	
13. Comments: N/A							
•							

AS9102C

							Sheet: 3 of 4	
Part No	umber		2. Part Name	į,	3. Serial Number		4. FAIR Number	
S2223			PLATE		N/A	VFP 000000		
	С	haracteristic Ac	countability	In	spection / Test Results			
Char o.:	6. Reference Location:	7. Characteristic Designator:	8. Requirement:	9. Results:	10. Designed / Qualified Tooling:	11. Nonconformance Number:	12. Additional Date / Comments:	
	S1/H8	MINOR	1. MATERIAL: Aluminum Alloy, 6061-T651 or T6511, ASTM B209 OR ASTM B221 7.94mm or 1.312 Inch Thick	Pass- COC	N/A	N/A	N/A	
	S1/G8	MINOR	2. DIMENSIONING AND TOLERANCING IN ACCORDANCE WITH ASME Y14.5M-1994	Pass	N/A	N/A	N/A	
	S1/G8	MINOR	3. ASTM SI 10 APPLIES. ANNEX B SHALL BE USED IN CONVERTING AND ROUNDING OFF. 1 INCH = 25.4 mm APPLIES.	Pass	N/A	N/A	N/A	
	S1/G8	MINOR	4. MATERIAL SHALL BE FREE OF OIL, MACHINING FLUIDS, GREASE, OR OTHER CONTAMINANTS THAT MAY HAVE AN ADVERSE AFFECT ON WELDING.	Pass	N/A	N/A	N/A	
	S1/G8	MINOR	5. REMOVE ALL BURRS AND SHARP EDGES.	Pass	N/A	N/A	N/A	
	S1/F6	MINOR	4X R10 LINEAR DIMENSIONS ± 1.5	10.01-10.06	RADIUS GAGE ID X1245866 CAL DUE 10/31/26	N/A	N/A	

AS9102C

#### B.5 FORM 3 - CHARACTERISTIC ACCOUNTABILITY, VERIFICATION, AND COMPATIBILITY EVALUATION 4 of 4 Sheet: 1. Part Number 2. Part Name 3. Serial Number 4. FAIR Number LS2223 PLATE N/A VFP 000000 **Characteristic Accountability** Inspection / Test Results 11. 5. Char 6. Reference 10. Designed / 8. Requirement: Characteristic 9. Results: Nonconformance 12. Additional Date / Comments: No.: Location: Qualified Tooling: Designator: Number: СММ S1/D6 MINOR 1.29 ID X1245588 N/A N/A CAL DUE 12/01/26 CALIPERS ID X12S456 LINEAR DIMENSIONS ± 1.5 S1/C5 MINOR 80.64 N/A N/A CAL DUE 11/10/26 CALIPERS ID X12S456 38 LINEAR DIMENSIONS ± 1.5 S1/E2 MINOR N/A N/A 38.02 CAL DUE 11/10/26



THE SUPPORTING PACK SLIPS AND COCs FOR THIS LEVEL WOULD BE LOCATED HERE